SPECIFICATION 受

Customer **QUARTZ**

Applied To

Product Name: Speaker

Model Name: KP45170SP3R16-WP-7857

Drawing No. : KFC7857

Compliance with ROHS

Signature of Appronal

Signature of KEPO

Approved by	Checkde by	Issued by	Date
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1. Scope

This specification is applied to the dynamic speaker which is used all of the electrical acoustic product.

- -- compact, rich sound
- -- applications: telephone, print, electrical appliance, etc. ..

2. General

2.1 Out-Diameter : 44.5 mm
 2.2 Height : 17 mm
 2.3 Weight : 27 g

2.4 Operating Temperature range:

-20 ~+60 ℃ without loss of function

2.5 Store Temperature range:

-25 ~+60°C without loss of function

3. Electrical and Acoustic Characteristics.

Test condition: $15 \sim 35 \,^{\circ}\mathrm{C}$, $25\% \sim 85\% \,^{\circ}\mathrm{RH}$, $860 \sim 1060 \,^{\circ}\mathrm{mbar}$

No	Items	Specification		
1	Impedance	16 Ω ± 15% (1Vrms at 1.5KHz)		
2	Sound Pressure Level	92 dB ± 3dB (0.1W/0.1M Avg. at 1k,1.2k,1.5k,2kHz)		
3	Resonance Frequency	800 Hz ± 20%		
4	Frequency Range	Fo ~4KHz		
5	Input Power	Rated 3 W / Max. 4 W		
6	Distortion	10% Max. at 2kHz 3W		
7	Buzz and Rattle	Should not be audible buzzes, rattles when the 6.93V sine wave signal swept at frequency range.		
8	Polarity	When supplied plus D.C. voltage to (+) terminal, the cone diaphragm must move to forward.		
9	Water-proof	IPX7		

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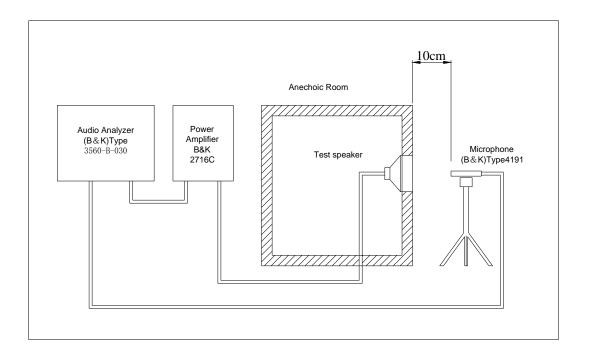
4. Reliability Test

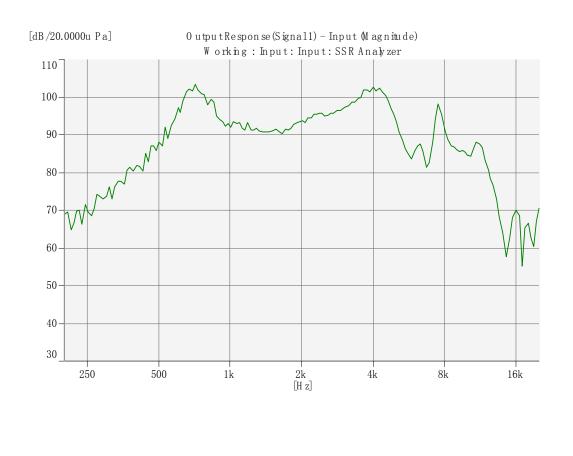
After test(1~7item), the speaker S.P.L. difference shall be within $\pm 3 dB$, and the appearance not exist any change to be harmful to normal operation (e.g. cracks,rusts,damages and especially distortion).

No	Items	Specification
1	High Temperature Test	After being placed in a chamber with +60℃±3℃ for 96 hours and then being placed in natural condition for 1 hour, speaker shall be measured.
2	Low Temperature Test	After being placed in a chamber with -25 ±3 ℃ for 96 hours and then being placed in natural condition for 1 hour, speaker shall be measured.
3	Humidity Test	After being placed in a chamber with 85 to 90%R.H. at +40±2 °C for 96 hours and then being placed in natural condition for 1 hour, speaker shall be measured.
4	Thermal Shock Test	After being placed in a chamber at +60 °C for 1 hour, then speaker shall be placed in a chamber at -20 °C for 1 hour(1 cycle is the below diagram). After 4 above cycles, speaker shall be measured after being placed in natural condition for 10 Sec +60 °C 1 hour 1 hour
5	Vibration Test	After being applied vibration of amplitude of 1.5mm with 10 to55Hz band of vibration frequency to each of 3 perpendicular directions for 1 hour, then placed in natural condition for 1 hour, speaker shall be measured.
6	Drop Test	The speaker when mounted in the jig which weight 85g~100g, shall with stand 15 times random drops from a height of 1.5 meter to a concrete floor faced with 5mm thick hard wood board.and be nothing mechanical damage.
7	Load test	After being applied loading white noise with input power 3W(6.93Vrms.) for 96 hours, then placed in natural condition for 1 hour, speaker shall be measured.
8	Insulation test	When they are measured with DC 100V the insulation resistance between v.c. terminal and frame must be more than 1 $\text{M}\Omega$

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5. Measurement Block Diagram & Response curve



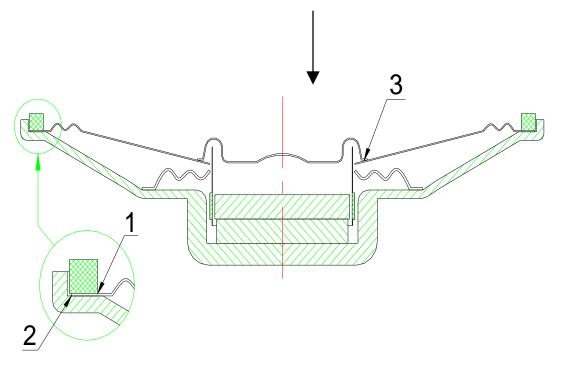


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8	. Structure	3	4 5 6 8		7
7	Top Plate Gasket	1	ABS		
6	Spider	1	Silk		
5	Dust Cap	1	Mylar		
4	Magnet	1	Nd-Fe-B		
		1	Paper+Copper		
3	Voice Coil			II.	
3 2		1	Mylar		
	Waterproof Cone Frame	1	Mylar SPCC+Q195		

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7. Waterproof part drawing

Hydraulic pressure direction

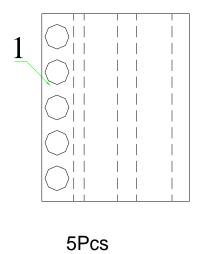


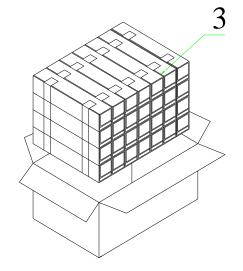
3	Between	Waterproof Cone	and	Dust Cap	Product under 4.9kpa
2	Between	Waterproof Cone	and	Frame	hydraulic pressure for 30 minute, the water will not
1	Between	Waterproof Cone	and	Gasket	filter.
No.		Part I	Name		Waterproof conditions

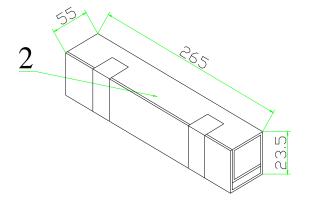
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8. Di	mensions Φ44.5±0.5 Φ21.9±0.3	Drawing No.	
FIRST ANGLE PROJEC	ETION		: mm nce : ±0.3

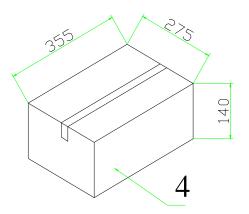
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9. Packing









QTY:150Pcs 355 x275 x140

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10. Revision						
Rev. No.	DATE	PAGE	DESCRIPTION			ВОМ
1.0	2015–12–4		Primary			